

CUTTING EDGES



Cutting Edges are designed to minimize the time required to replace and to increase bucket capacity, and they reduce downtime by maintaining a long wear. For specific requirements rubber or polyurethane edges are available to complement the range.



► Bobcat Weld-on Cutting Edges with Prepunched Bolt Holes

Bobcat weld-on edges with prepunched holes are designed for use with Bobcat reversible bolt-on edges, making their installation easy. Replace the high wear front bucket cutting edges by installing a new prepunched weld-on edge, which accommodates Bobcat bolt-on cutting edges.



BOBCAT WELD-ON CUTTING EDGES			
PART NUMBER	BLADE SIZE	DIMENSIONS (LENGTH × THICKNESS × WIDTH)	SIDE HEIGHT
6713701	1829 mm (72") Blade	1841 × 19.1 × 152 mm (72.48" × 0.75" × 6.00")	76 mm (3")
6713702			83 mm (3.25")
6713704	1676 mm (66") Blade	1693 × 19.1 × 152 mm (66.64" × 0.75" × 6.00")	76 mm (3")
6713705			83 mm (3.25")
6713707	1524 mm (60") Blade	1524 × 12.7 × 152 mm (60" × 0.50" × 6.00")	76 mm (3")
6713708			76 mm (3")
6713710	1372 mm (54") Blade	1372 × 12.7 × 152 mm (54" × 0.50" × 6.00")	76 mm (3")

SEE BOBCAT REVERSIBLE BOLT ON CUTTING EDGES FOR CUTTING EDGES THAT WORK WITH WELD-ON EDGES.

► Single bevel and Reversible double bevel Bolt-on Edges

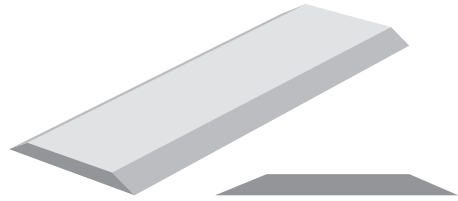
Bobcat Single bevel cutting edges are the direct replacement for the edges used on the factory buckets. Thanks to cut to size length and predrilled holes, the replacement cannot be any easier.



BOBCAT BOLT-ON SINGLE BEVEL CUTTING EDGES				
PART NUMBER	LENGTH	WIDTH	NO. OF HOLES	BUCKET USED ON
6729042	914 mm (36")	152 mm (6")	6	Dirt 91 cm, GP 91 cm
6729043	1118 mm (44")	152 mm (6")	7	Dirt 112 cm, GP 112 cm
7104502	1270 mm (50")	152 mm (6")	7	Dirt 127 cm, GP 127 cm
7125269	1422 mm (56")	152 mm (6")	6	GP 127 cm
6732406	1575 mm (62")	152 mm (6")	7	GP 158 cm
7104508	1727 mm (68")	152 mm (6")	7	GP 173 cm
7104510	1880 mm (74")	152 mm (6")	8	GP 188 cm

Bobcat Bolt-on Reversible, Double Bevel Cutting Edges Prolong the Life of Buckets. Reversible blades are wider and longer to give added wear, surface and bucket protection.

- 8-inch wide blades come in 7 lengths to fit most popular-size buckets. Wider blades mean longer wear (6" wide blade fits on 48" buckets).
- Reversible blades made of SAE C1080 steel for superior abrasion resistance.
- 22° angle on bevel gives sharper edge; blade works better.
- Bolts to bottom of bucket; edges add strength to loader buckets, allows for longer bucket wear.
- Easily attached to bucket with nuts and bolts (hardware sold separately).


BOBCAT BOLT-ON REVERSIBLE, DOUBLE BEVEL CUTTING EDGES

PART NUMBER	LENGTH	WIDTH	NUMBER OF HOLES
6661450	1255 mm (49.39")	152 mm (6")	7
7160267	1270 mm (50")	203 mm (8")	6
6661451	1398 mm (55.02")	203 mm (8")	9
7102450	1422 mm (56")	203 mm (8")	6
6661452	1562 mm (61.5")	203 mm (8")	9
6718005	1575 mm (62")	203 mm (8")	7
6718006	1727 mm (68")	203 mm (8")	7
6661453	1733 mm (68.22")	203 mm (8")	11
6661454	1780 mm (70.08")	203 mm (8")	11
6713713	1879 mm (73.98")	203 mm (8")	11
6718007	1880 mm (74")	203 mm (8")	8
6661455	2022 mm (79.62")	203 mm (8")	13
6718008	2032 mm (80")	203 mm (8")	8
7172352	2083 mm (82")	203 mm (8")	8
7125924	2134 mm (84")	203 mm (8")	8
6807069	2153 mm (84.75")	203 mm (8")	9
6727317	2235 mm (88")	203 mm (8")	9
6661456	2251 mm (88.62")	203 mm (8")	15
6715464	2540 mm (100")	203 mm (8")	17



Bobcat buckets are shipped from the factory with pre drilled holes in the original front cutting edge.

Pre drilled holes reduce the amount of time and labor required to install a reversible bolt-on, double bevel cutting edge. This is restricted to buckets without the standard type teeth.

The buckets listed in this table are shipped with pre drilled holes in the original cutting edge.

BUCKETS & EDGES COMPATIBILITY CHART

SIZE	BUCKET TYPE	PART NUMBER
1372 mm (54")	Dirt; Construction/Industrial	6661451
1524 mm (60")	Construction/Industrial; LowPro; Utility	6661452
1676 mm (66")	Construction/Industrial; LowPro; Utility; Light Material	6661453
1829 mm (72")	Construction/Industrial; LowPro; Utility	6713713
1981 mm (78")	LowPro	6661455

► Bulk Bucket Cutting Edges

Bulk-length weld-on bucket cutting edges can reduce blade inventory and help you always be ready to quickly source required length. Edges are made of the same quality material as the blades used on production buckets.

BULK CUTTING EDGES DO REQUIRE CUTTING TO LENGTH BEFORE WELDING IN PLACE.

BULK BUCKET CUTTING EDGES			
PART NUMBER	THICKNESS	WIDTH	LENGTH
6701005	12.7 mm (1/2")	102 mm (4")	1687 mm (66.4")
6701004	19.1 mm (3/4")	152 mm (6")	1682 mm (66.2")

► Snow blade steel cutting edges

Steel cutting edges are fitted as a standard on Bobcat snow blades.

Replacement Cutting Edge uses the same material and is available in factory dimensions for easy replacement.



SNOW BLADE STEEL CUTTING EDGE				
PART NUMBER	LENGTH	WIDTH	NUMBER OF HOLES	SNOW BLADE
7195435	1372 mm (54")	102 mm (4")	7	Snow Blade 137 cm
6905995	1524 mm (60")	152 mm (6")	7	Snow Blade 152 cm
6905155	1829 mm (72")	152 mm (6")	8	Snow Blade 183 cm
6673634	2134 mm (84")	152 mm (6")	9	Snow Blade 213 cm
6673606	2438 mm (96")	152 mm (6")	10	Snow Blade 244 cm
7135661	2184 mm (86")	152 mm (6")	9	Snow Blade 218 cm HD
7161165	2438 mm (96")	152 mm (6")	10	Snow Blade 244 cm HD
7160646	2743 mm (108")	152 mm (6")	11	Snow Blade 274 cm HD



RUBBER EDGES

Versatile Bobcat loaders tackle a variety of applications, but sometimes an alternative to metal edges is needed to protect delicate surfaces and provide a 'softer touch'. Rubber Edges are made of durable rubber compounds to ensure a long wear life. Rubber Edges are available in 8 lengths and are 25.4 mm (1") thick and 152 mm (6") wide.

Here are some of the rubber edges advantages versus normal steel cutting edges:

- Rubber edges do not gouge into surfaces. They follow surface irregularities.
- Rubber edges reduce damage to concrete floors. They offer a squeegee effect on wet floors.
- Rubber edges reduce noise (compared to steel) from the bucket edge scraping on hard surfaces.
- Steel edges can create sparks. Rubber reduces the risk of fire or explosion in certain conditions.
- Rubber edges create a softening effect on the machine and can reduce operators fatigue and vibration.

RUBBER EDGES								
RUBBER EDGE			PRODUCT SPECIFICATIONS			MOUNTING HARDWARE		
EDGE SIZE	KIT PART NUMBER	EDGE PART NO.	WIDTH	THICKNESS	NO. OF SLOTTED HOLES	HARDWARE PART NUMBER	HARDWARE DESCRIPTION	QTY.
1372 mm (54")	7199966	7199863	127 mm (5")	25.4 mm (1")	7	7199869	1372 mm (54") Retainer	1
						37C840	Bolt	7
						87D8	Nut	7
1524 mm (60")	7167531	6906116	152 mm (6")	25.4 mm (1")	7	6905976	610 mm (24") Retainer	1
						6905977	915 mm (36") Retainer	1
						37C1040	Bolt	7
						87D10	Nut	7
1717 mm (68")		7131167	76.2 mm (3")	9.5 mm (3/8")	9	37C512	Bolt	9
						37C516	Bolt – used with skid shoes	4
						89D5	Nut	13
1829 mm (72")	7167532	6905143	152 mm (6")	25.4 mm (1")	8	6905977	915 mm (36") Retainer	2
						37C1040	Bolt	8
						87D10	Nut	8
2032 mm (80")		6988053	152 mm (6")	25.4 mm (1")	8	37C1040	Bolt	8
						4E10	Washer	8
2134 mm (84")	6905400	6905144	152 mm (6")	25.4 mm (1")	9	6905977	915 mm (36") Retainer	1
						6905978	1219 mm (48") Retainer	1
						37C1040	Bolt	9
						87D10	Nut	9
2184 mm (86")	7169614	7169591	152 mm (6")	25.4 mm (1")	19	7169592	940 mm (37") Retainer	1
						7169593	1245 mm (49") Long Retainer	1
						37C1040	Bolt	9
						87D10	Nut	9
2438 mm (96")	6905401	6905145	152 mm (6")	25.4 mm (1")	10	6905978	1219 mm (48") Retainer	2
						37C1040	Bolt	10
						87D10	Nut	10
2743 mm (108")	7169615	7169587	152 mm (6")	25.4 mm (1")	11	6905978	1219 mm (48") Retainer	1
						7169588	1524 mm (60") Retainer	1
						37C1040	Bolt	11
						87D10	Nut	11